



**Mark both  
sides as  
shown before  
cutting**

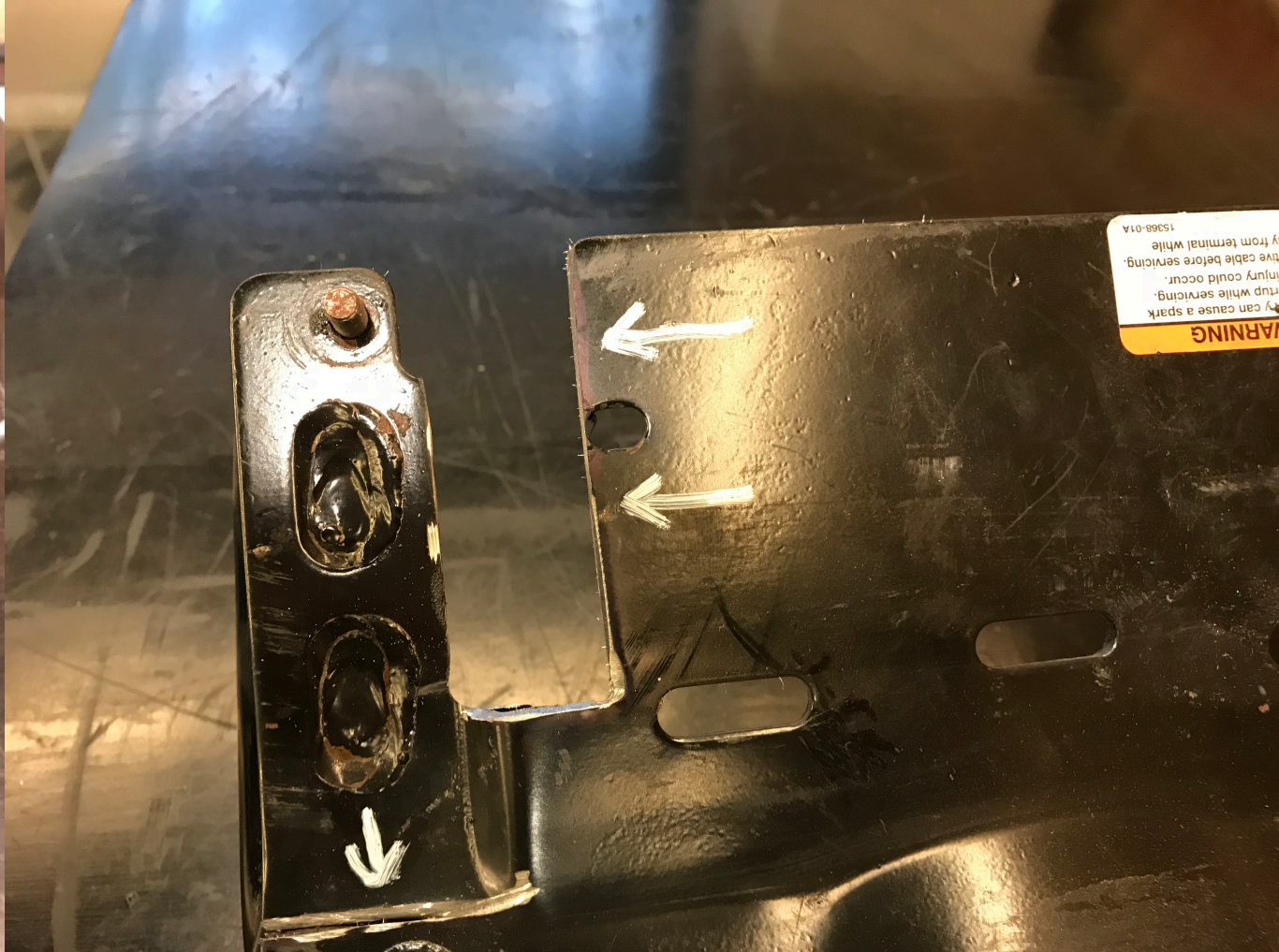




**View after**  
**cutting**







**Mark both**  
**sides and**  
**cut**

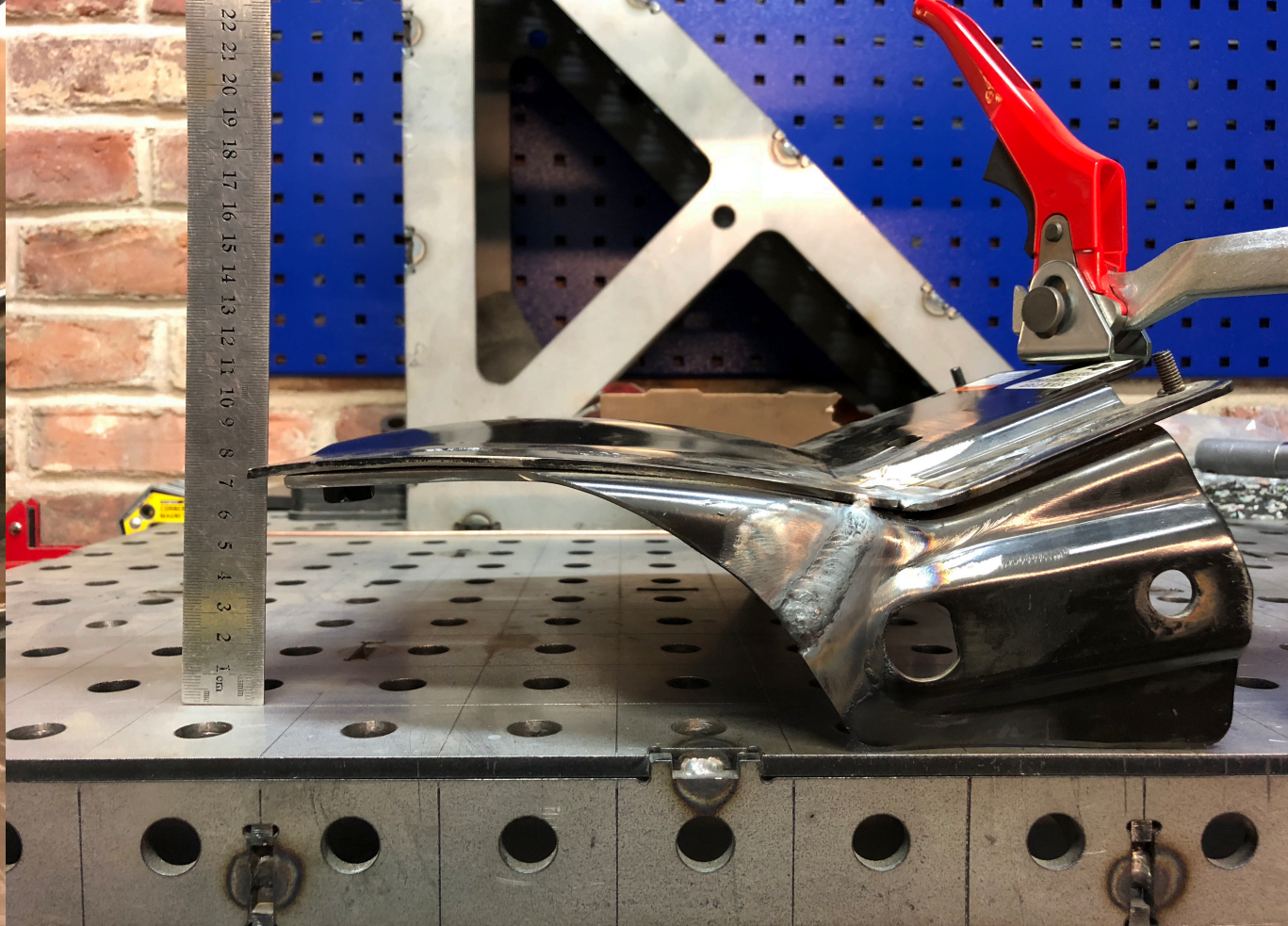




**Use hydraulic**  
**press as**  
**shown**







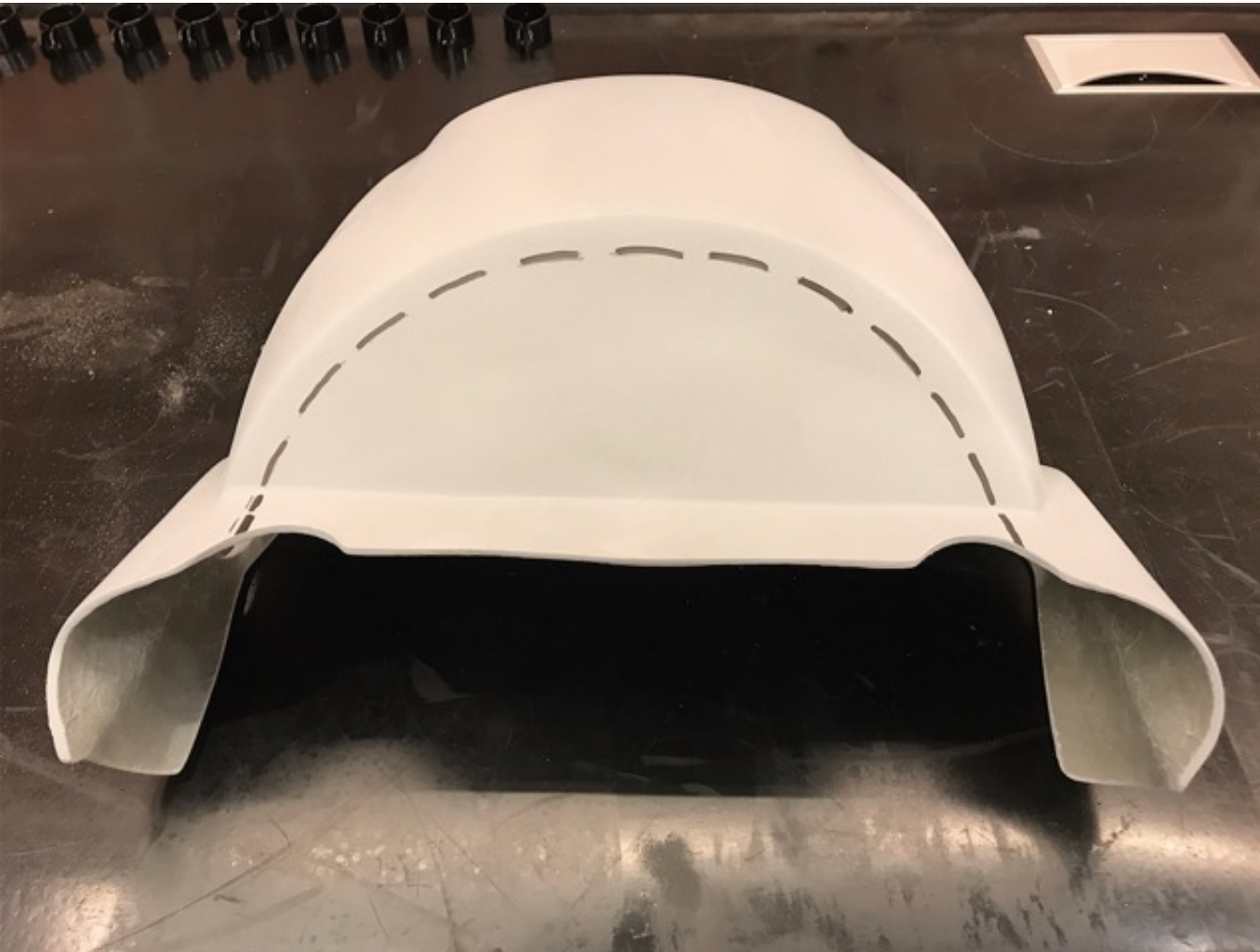
**7.5cm**





**Weld both**  
**sides**





**Cut here in**  
**case you**  
**need it**





Place all electronics into the fender  
\*Original electrical caddy is not used



**Final**  
**view**